Date

Wednesday, 02/04/2008 3:38:49 PM

User:

Julie Lecocq

Process Sheet

Drawing Name

Part Number

Drawing Number

Project Number

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number** : 38329 : 10248

P.O. Number

This Issue

: 02/04/2008 : NC

Prsht Rev. First Issue

Previous Run

: //

: 35885

Type

S.O. No. :

: MACHINED PARTS

Drawing Revision Material

Due Date

: 30/04/2008

: N/A

: D2022103

. D2022 REV. --

: SPACERS (5/16 THICK)

Qty:

100 Um:

Each

Written By

Checked & Approved By Comment

: Est D 02.03.07

Now made in house

NG

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 M6061T6R0750

6061-T6 Round Bar .750"

Comment: Qty.:

0.0329 f(s)/Unit Total: 3.2865 f(s)

6061T6 Round Bar .750"

Material: 6061-T6 (QQ-A-225/8)x.750Ø bar

(M6061T6RO.750)

Batch: M10385

2.0 HARDINGE



Comment: HARDINGE CNC LATHE SMALL

1- Note: .323 (P) Dia drill.

2-Turn Blank as per FolioFA207

3-Tumble & deburr any sharp edges as per dwg



3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE



4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0

PACKAGING '

PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Dart Ae	rospace	Ltd							
W /O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No	1	PAR #:	Fault Cated	iory:	NCR: Yes	No DQ	A:	Date:	<u> </u>
								_ Date: _	
NCR:		1	WORK ORDE	R NON-CONFORMA	NCE (NC	₹)	·		
		Description of NC	Corrective Action Section			Verification	cation	n Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		ion C	Chief Eng	QC Inspector

NOTE: Date & initial all entries

Date:

Wednesday, 02/04/2008 3:38:49 PM

User: •

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (5/16 THICK)

Job Number: 38329

Part Number: D2022103

Job Number:



Seq. #:

Machine Or Operation:

Description:

FINAL INSPECTION/W/O RELEASE



08/04/22

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 0804.22

Dart Ae	rospace L	td							
W /O:			WC	RK ORDER CHANGE	ES				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				,	0				
Part No	•	PAR #:	Fault Cate	jory:	NCR: Yes	No DQ	A:	Date:	
943					QA: I	N/C Close	d:	Date:	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCI	₹)			
DATE		Description of NC	Corrective Action Section B			Verificat		n Approval	Approval
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	💃 Secti	Section C Chief Eng		QC Inspector
					12				
							1		

			•		, ,			
DATE		Description of NC		Corrective Action Section B	Verification	A	Ammental	
	STEP	STEP Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
				e.				
			4					
			1		1	1	{	i

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	38329
Description: Spacer	Part Number:	D2022-103
Inspection Dwg: D2022 Rev:		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST									
	X	X First Article			Prototype				
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method o Inspectio		omments		
0.740	+/-0.010	Ø 740"							
0.032 x 45°	+/-0.05°	,032 "X45°							
0.226	+/-0.010	.226"							
Ø0.323	+0.006/-0.001	\$ 325.							
							*		
4									
-									
				· · · · · · · · · · · · · · · · · · ·					
							-		
Measured by:	J.F.	Audited by:	KY		Prototype	Approval:	N/A		
Date:	08/04/20	20	Date: N/A						
Rev Date	Change		1_6			Revised b	y _∧ Approved		
A 06.07.07	New Issue					KJ/JLM 9	A B		

H:\FORMS\Quality Assurance\approved QA\FAI revD

D2023 8/052-0-05 8/052-0-80 1007 DART AERO ACCESSORIES INC 01 N BO 12-12-00 辺し SPORTER STILL PASSIVE GOLDING PALLEY GOLDINE G 000 asa TAN TO COLOR SPOORS 14 E28. TEM SECTION EX 2022-103 101-22020 りないし PART NO. ノノマンと 10211010 RIVET COOK SHALL BE PER NAS 523 REPORT ALL DISCREPANCIES - DO NOT SCALE M 0 400 N 00 0 .030×40° グリングというだり DID DESCRIPTION OF CHANGE PENSON DRAWN APPROVED

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 2823